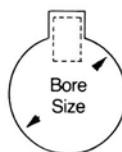


Keyway Bushings Metric

Metric



**QUICK-RESPONSE
FAX FORM**
LOCATED ON INSIDE OF BACK COVER

NOTES: Hassay Savage mmVI Bushing for mmVI Broaches are available on special order in dia. sizes 85mm to 150mm.

Required shims are supplied for each metric keyway broach. When ordering additional or replacement shims, specify EDP number. Shims correspond to metric broach size, not to bushing size.

mm-I Collared Bushings for mm-I Broaches

Size	Dim. In Inches	EDP No.
6mm-I	.2362	22106
7mm-I	.2756	22107
8mm-I	.315	22108
9mm-I	.3543	22109
10mm-I	.3937	22110

mm-II Collared Bushings for mm-II Broaches

Size	Dim. In Inches	EDP No.
11mm-II	.4331	22211
12mm-II	.4724	22212
13mm-II	.5118	22213
14mm-II	.5512	22214
15mm-II	.5905	22215
16mm-II	.6299	22216
17mm-II	.6693	22217
18mm-II	.7087	22218
19mm-II	.7480	22219

mm-III Collared Bushing for mm-III Broaches

Size	Dim. In Inches	EDP No.
17mm-III	.6693	22317
18mm-III	.7087	22318
19mm-III	.748	22319
20mm-III	.7874	22320
22mm-III	.8661	22322
24mm-III	.9449	22324
25mm-III	.9842	22325
26mm-III	1.0236	22326
27mm-III	1.0630	22327
28mm-III	1.1024	22328
30mm-III	1.1811	22330
32mm-III	1.2598	22332
34mm-III	1.3386	22334
35mm-III	1.3779	22335
36mm-III	1.4173	22336

mm-IV Plain Bushings for mm-IV Broaches

Size	Dim. In Inches	EDP No.
32mm-IV	1.2598	22432
34mm-IV	1.3386	22434
35mm-IV	1.3779	22435
36mm-IV	1.4173	22436
38mm-IV	1.4961	22438
40mm-IV	1.5748	22440

mm-IV Plain Bushings (cont.)

Size	Dim. In Inches	EDP No.
42mm-IV	1.6535	22442
44mm-IV	1.7323	22444
45mm-IV	1.7716	22445
46mm-IV	1.811	22446
48mm-IV	1.8898	22448
50mm-IV	1.9685	22450
52mm-IV	2.0472	22452
54mm-IV	2.126	22454
55mm-IV	2.1653	22455
56mm-IV	2.2047	22456

mm-V Plain Bushings for mm-V Broaches

Size	Dim. In Inches	EDP No.
52mm-V	2.0472	22552
54mm-V	2.126	22554
55mm-V	2.1653	22555
56mm-V	2.2047	22556
58mm-V	2.2835	22558
60mm-V	2.3622	22560
62mm-V	2.4409	22562
64mm-V	2.5197	22564
65mm-V	2.559	22565
66mm-V	2.5984	22566
68mm-V	2.6772	22568
70mm-V	2.7559	22570
72mm-V	2.8346	22572

Extra Shims for Metric Keyway Broaches

Size	Thickness in Inches	Length x Width	EDP No.
3mm-I	.031	1 3/8 x 1/8	31103
4mm-II	.038	1 7/8 x 1/4	31204
5mm-II	.050	1 7/8 x 1/4	31205
5mm-III	.047	2 7/8 x 3/8	31305
6mm-III	.062	2 7/8 x 3/8	31306
7mm-III	.062	2 7/8 x 3/8	31307
8mm-III	.078	2 7/8 x 3/8	31308
10mm-IV	.056	6 1/4 x 9/16	31410
12mm-IV	.056	6 1/4 x 9/16	31412
14mm-IV	.062	6 1/4 x 9/16	31414
16mm-V	.062	6 3/4 x 3/4	31516
18mm-V	.062	6 3/4 x 3/4	31518
20mm-VI	.062	6 3/4 x 1	31620
22mm-VI	.062	6 3/4 x 1	31622
24mm-VI	.062	6 3/4 x 1	31624
25mm-VI	.062	6 3/4 x 1	31625
28mm	.062	7 x 1	31628
30mm	.062	7 x 1	31630
32mm	.062	7 x 1 1/4	31632
36mm	.062	7 x 1 1/4	31636