

MULTI-V® 8 OPERATIONS



METRIC

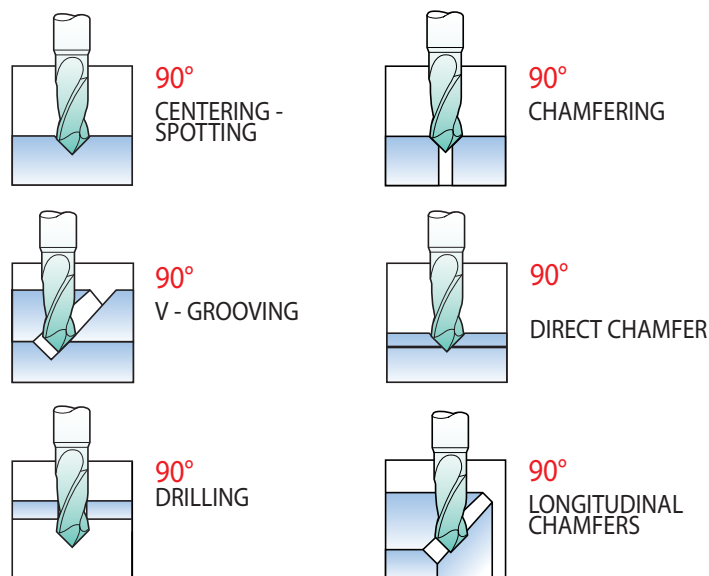
STANDARD magafor

Angle					40°	60°	120°		
Diameter		L	\	d2	MULTI-V	MULTI-V	Hard'X	MULTI-V	Hard'X
inch	mm				8040*	8088	8088-H	8092	8092-H
.020	0,5	39	1,0	3	8040005	8088005	8088005-H		
.039	1,0	39	2,0	3		8088010	8088010-H	8092010	8092010-H
.059	1,5	39	3,0	3		8088015	8088015-H	8092015	8092015-H
.078	2,0	39	4,0	3		8088020	8088020-H	8092020	8092020-H
.098	2,5	39	5,0	3		8088025	8088025-H	8092025	8092025-H
.118	3	50	6,0	4		8088030	8088030-H	8092030	8092030-H
.157	4	50	8,0	5		8088040	8088040-H	8092040	8092040-H
.197	5	50	10	6		8088050	8088050-H	8092050	8092050-H
.236	6	60	12	8		8088060	8088060-H	8092060	8092060-H
.315	8	70	16	10		8088080	8088080-H	8092080	8092080-H
.394	10	70	18	12		8088100	8088100-H	8092100	8092100-H
.472	12	70	20	12		8088120	8088120-H	8092120	8092120-H
.630	16	80	26	16		8088160	8088160-H	8092160	8092160-H
.787	20	100	32	20		8088200	8088200-H	8092200	8092200-H

* Angle 40° – 60° : special for engraving

AVAILABLE SEPTEMBER 2006
COBALT BASED – WITH HYBRID MULTI-LAYER COATING
FOR MACHINING WITH COOLANT AND DRY

COMBI-MAG 6 OPERATIONS



STANDARD					Angle 90°
Diameter inch mm	L	\	T*		Red'X 007
.118 3	1.970	.236	.012		0070300
1/8 3.17	1.970	.236	.015		0070317
.157 4	2.050	.315	.015		0070400
3/16 4.76	2.360	.354	.020		0070476
.197 5	2.360	.400	.020		0070500
.236 6	2.600	.472	.023		0070600
1/4 6.35	2.600	.472	.023		0070635
5/16 7.93	3.110	.552	.032		0070793
.315 8	3.110	.552	.032		0070800
3/8 9.52	3.500	.625	.040		0070952
.394 10	3.500	.625	.040		0071000
.472 12	4.000	.700	.050		0071200
1/2 12.7	4.000	.750	.050		0071270
.551 14	4.530	.825	.055		0071400
5/8 15.87	4.530	.950	.063		0071587
.630 16	4.530	.950	.063		0071600

Red'X Coating can be used for dry machining
– and using coolant will add lubricity.